



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**SK145-0115-20**  
**Job Sheet 167623**



Part No: SK145-0115-20

Job Qty: 12 ea

Part Name: Clamp Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Rev: N/A

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation | 12 Ea  | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Start up container    |           | 13C          |
| 110   | Bandsaw            | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Bandsaw1              |           | 13C          |
| 120   | Mill Conv          | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Mill Conv 1           |           | 13C          |
| 130   | QC                 | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC2                   |           | 13C          |
| 180   | QC                 | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC8                   |           | FR 17-12-13  |
| 190   | Purchasing         | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Purchasing            |           | Chp 22-12-17 |
| 200   | Packaging          | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Packaging2            |           | Chp 22-12-17 |
| 210   | QC                 | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC6                   |           | PD 17-12-17  |
| 220   | Packaging          | 12 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Packaging3            |           | 13C          |
| 230   | QC21-SA            | 12 Ea  | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC21                  |           | 13C          |

Part Op 110 - CUT

Descriptions: 120 - 1- BEND AS PER DWG 2- CUT TO SIZE AS PER DWG 3-DRILL HOLES AS PER DWG 4- CHAMFER ONE END ONLY

190 - ISSUE P/O: 38576 PASSIVATE AS PER DWG ACCORDANCE WITH ASTM A967 C OF C IS REQUIRED

13  
9-89

DEC 18 2017

DEC 22 2017

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M304R.500      | 20       | 53        | 0         | 0       |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S017287**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com



Clamp Bar

**PART NO: SK145-0115-20**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

**Mfg Date: 12/05/17**  
**Job No: 167623**

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AEROSPACE  
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Clamp Bar

**PART NO: SK145-0115-20**  
**Revision:**  
**Operation: Outsource**  
**Change No:**

**Mfg Date: 12/05/17**  
**Job No: 167623**







Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO038576

**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**PO No:** PO038576

**PO Date:** 12/6/17

**Due Date:** 12/20/17

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Baker, Diane  
Phone: dbaker@dartaero.com

**E-MAILED**

DEC 18 2017

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

DEC 18 2017

### Items

| Line Item | Job    | Part                | Description                                                                                                                                                            | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 166654 | RB T101338-3        | Jack Screw<br>-Issue P/O to Groupe Altech:<br>P/O _____<br>-Cadmium plating, QQ-P-416F TYPE II, CLASS II<br>-Color; Yellow<br>- Certificate of Conformity is required  | Firmed | 12/20/17 | 6 pcs          | 0 pcs             | 6 pcs   | \$25.00/pcs      | \$150.00       |
| 2         | 168629 | 647.8511            | Insert<br>-Issue P/O to Groupe Altech:<br>P/O _____<br>-Passivate, MIL-S-5002 TYPE 6 AS PER DWG<br>- Certificate of Conformity is required                             | Firmed | 12/20/17 | 10 pcs         | 0 pcs             | 10 pcs  | \$4.545454/pcs   | \$45.45        |
| 3         | 167623 | SK145-0115-20       | Clamp Bar<br>ISSUE<br>P/O: _____<br>PASSIVATE AS PER DWG<br>ACCORDANCE WITH ASTM<br>A967 C OF C IS REQUIRED                                                            | Firmed | 12/8/17  | 12 pcs         | 0 pcs             | 12 pcs  | \$4.545454/pcs   | \$54.55        |
| 4         | 169330 | 8812827000          | Extractor<br>Black oxide finish, MIL-C-13924C Class 1                                                                                                                  | Firmed | 12/20/17 | 10 pcs         | 0 pcs             | 10 pcs  | \$10.00/pcs      | \$100.00       |
| 5         | 169276 | RBW6505G00831-3G-19 | Swivel Base<br>-Issue P/O to Groupe Altech:<br>P/O _____<br>-Cadmium plating, QQ-P-416F TYPE II, CLASS II<br>-Color; Yellow<br>- Certificate of Conformity is required | Firmed | 12/20/17 | 1 pcs          | 0 pcs             | 1 pcs   | \$25.00/pcs      | \$25.00        |

| Items        |        |             |                                                                                                                                           |        |          |                |                   |         |                  |                |
|--------------|--------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part        | Description                                                                                                                               | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 6            | 169118 | RB6795635-1 | Sleeve<br>-Issue P/O to Groupe Altech;<br>PO _____<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Certificate of Conformity is required | Firmed | 12/20/17 | 2 pcs          | 0 pcs             | 2 pcs   | \$10.00/pcs      | \$20.00        |
|              |        |             |                                                                                                                                           |        |          |                |                   |         |                  | 2x             |
| Grand Total: |        |             |                                                                                                                                           |        |          |                |                   |         |                  | \$395.00       |

| Order Notes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| <p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A022 Apical Processing</p> <p>A024 process certifications</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retension of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms &amp; Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.</p> |  |
| CL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |

Plex 12/18/17 8:09 AM dart.lavoie.chantal

22-12-17  
ms





# Certificat de Conformité / Certificate of Compliance

(005339-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3368  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**005339-1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                        | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 20-Dec-2017                  |                                                                            | Jessie Boisvert                                                                                                 |                                                | 038576                                                |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                            | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RBT101338-3<br>Rev.                                                        | RBT101338-3<br>01 -CAD YELLOW 500 [CADMIUM YELLOW 500]<br>QQ-416, TYPE II, CLASS II: CADMIUM YELLOW ***         | CADMIUM<br>CH                                  | 6                                                     | 6 ✓             | 0                 | 0             | 0                      |
| 2                            | 647.8511<br>Rev.                                                           | 647.8511<br>01 -PASSIVATION-BICHROMATE [PASSIVATION<br>BICHROMATE ]                                             | PASSIVATION<br>CH                              | 10                                                    | 10 ✓            | 0                 | 0             | 0                      |
| 3                            | SK145-0115-20<br>Rev.                                                      | SK145-0115-20<br>01 -PASSIVATION- #3 [PASSIVATION #3]<br>SPÉC: ASTM A967 C OF C *** SPÉC: AS PER DRAWING ***    | PASSIVATION<br>CH                              | 12                                                    | 12 ✓            | 0                 | 0             | 0                      |
| 4                            | 881287000<br>Rev.                                                          | 881287000<br>01 -OXIDE BLACK [OXIDE BLACK ]<br>MIL-C-13924: Black Oxide Coating ***                             | BLACK-OXIDE<br>CH                              | 10                                                    | 10 ✓            | 0                 | 0             | 0                      |
| 5                            | RBW6505G00831-3G-19<br>Rev.                                                | RBW6505G00831-3G-19<br>01 -CAD YELLOW 500 [CADMIUM YELLOW 500]<br>QQ-416, TYPE II, CLASS II: CADMIUM YELLOW *** | CADMIUM<br>CH                                  | 1                                                     | 1 ✓             | 0                 | 0             | 0                      |
| 6                            | RB6795635-1<br>Rev.                                                        | RB6795635-1<br>01 -OXIDE BLACK [OXIDE BLACK ]<br>MIL-C-13924: CLASS 1 ***                                       | BLACK-OXIDE<br>CH                              | 2                                                     | 2 ✓             | 0                 | 0             | 0                      |

Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

*JB*

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.